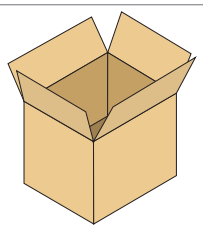
Semi Automatic Case Former
Up to 15 cases per minute



RSC Case
The BEL 505 erects RSC cases.

Semi Automatic Case Former & Pack Station

The BEL 505 is an extremely compact Semi-Automatic Case Erector and Pack Station designed specifically for applications on manual case packing lines. When connected to any BEL case sealer it enables one person to form, pack and seal corrugated cases in a single operation.

Installing the BEL 505 in manual case packing lines improves productivity and eliminates extra labor needed to set-up and close case bottom flaps prior to loading. Safety is improved by eliminating costly Repetitive Strain Injuries.

At a fraction of the cost of fully automatic case erectors, the BEL 505 provides an economical and effective way of eliminating manual labor required to pre-form cases for hand packing lines.

BEL 505 Case Former

BEL 505 Semi-Automatic Case Erector & Pack Station

BEL 505 Features

- Integrates easily with a variety of BEL case sealer options
- Safety switch protects against accidental starting. Powered by air only, with no electrical components
- Simple case size change-over - no tools necessary and minimal training needed
- Dynamic flap folding system power folds all bottom flaps
- Case hold down feature keeps box in place for hands-free case loading
- Corrosion resistant construction, attractive stainless steel covers and paint-free surfaces aid in easy maintenance

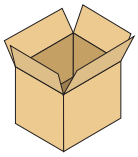
Complete Solution

BEL 150 Case Taper
Semi-automatic case taper that accepts uniform case sizes for top and bottom case sealing.

A32 Accumulation Table
Rotary turntable that presents product to the operator for packing. Features an adjustable speed motor.

KDF Box Stand
Height adjustable stand for holding case blanks and keeping them off the floor. Speeds up productivity by positioning case blanks conveniently to the operator.

How the BEL 505 Works



RSC Case
The BEL 505 forms RSC cases.

1 Open Case Blank
The operator inserts a case blank. The BEL 505 folds the bottom flaps.

2 Load Box
The BEL 505 holds the case in place for efficient “hands free” loading.

3 Push Loaded Box Out
When fully loaded, the operator easily pushes the case into the case sealer for gluing / taping of top and bottom flaps.

BEL 505 Specifications

Case Size Range	Length	Width	Height
Minimum	8” 203 mm	6” 152 mm	3 1/2” 89 mm
Maximum	26 1/2” 672 mm	16” 406 mm	unlimited
Infeed/Outfeed Height *(with adjustable leg extensions)*			
Minimum	21 1/2” (546 mm)		
Maximum	28 1/2” (723 mm)		
Machine Speed: 15 cases per minute Oversize Model Available: consult factory for case size ranges			

** Specifications are subject to change without notice.*

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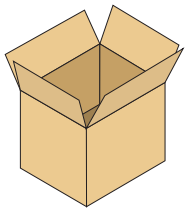
Semi Automatic Case Former
Up to 10 cases per minute



RSC Case
The BEL 505XL erects RSC cases.

Over-Size, Semi-Automatic Case Former & Packing Station

The BEL 505XL Over-sized, Semi-Automatic Case Erector and Packing Station is based upon the highly successful BEL 505, which today can be found operating in countless manual packing lines throughout North America. Pairing it with the BEL 150XL Over-size, Semi-Automatic Case Taper forms an ergonomically efficient system, enabling one person to erect, pack, and seal difficult to handle, large dimension RSC corrugated cases. The BEL 505XL creates further labor cost reductions by eliminating the need to manually pre-assemble and store cases prior to packing. The BEL 505XL is also simple to operate and adjust. Case size changes are made without tools by the operator in less than one minute with easy to use hand wheel settings.

BEL 505XL Case Former

BEL 505XL Over-size, Semi-Automatic Case Erector & Pack Station

BEL 505XL Features

- Simple one minute case size change-over, no tools needed
- Dynamic flap folding system power folds all bottom flaps
- Pneumatic major flap “pre-openers” keep bottom flaps aligned for trouble free folding
- Positive mechanical case hold down keeps box in place for hands-free case loading
- Erected cases are positioned on roller deck for easy transfer to case sealer
- Three point switch actuation protects against accidental starting
- Can be easily connected to any BEL case sealer
- Corrosion resistant construction, attractive stainless steel covers and no painted surfaces aid in easy maintenance

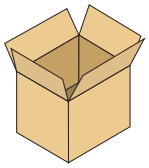
Complete Solution

BEL 150XL Case Taper
Semi-automatic case taper that accepts uniform case sizes for top and bottom case sealing.

A32 Accumulation Table
Rotary turntable that presents product to the operator for packing. Features an adjustable speed motor.

KDF Box Stand
Height adjustable stand for holding case blanks and keeping them off the floor. Speeds up productivity by positioning case blanks conveniently to the operator.

How the BEL 505XL Works



RSC Case
The BEL 505XL forms RSC cases.

1 Open Case Blank
The operator inserts a case blank into the forming area. The BEL 505XL folds the bottom flaps.

2 Load Box
The BEL 505XL holds the case in place for efficient “hands free” loading.

3 Push Loaded Box Out
When fully loaded, the operator easily pushes the case into the case sealer for gluing / taping of top and bottom flaps.

BEL 505XL Specifications

Case Size Range	Length	Width	Height
Minimum	10” 254 mm	10” 210 mm	3” 76 mm
Maximum	39” 990 mm	24” 610 mm	unlimited
Infeed/Outfeed Height *(with adjustable leg extensions)*			
Minimum	18” (457 mm)		
Maximum	26 1/2” (673 mm)		
Machine Speed: 10 cases per minute based on operator.			

** Specifications are subject to change without notice.*

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